



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW7105G00131-3G-53**Job Sheet 194895****Part No:** RBW7105G00131-3G-53**Job Qty:** 4 pcs**Part Name:** Rear Engine Mount Assembly**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 5/9/19**Job Tracking No:****Due Date:** 6/20/19**Created By:** Patrick Lussier**Type:** Stock**Description:****Note:** DWG RBW7105G00131-3G Rev 6 IPP Rev. A 19.05.06 New issue DP Verify DD**Ship Via:****Bill of Materials**

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S190160**Part:** RBW7105G00131-3G-53**Job No:** 194895**Serial No/Batch:** S190160**Revision:** 6**Inspector:****Exp Date:****Instructions:****Date:** 06/13/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs	6/20/19		0.00	0.00	Purchasing - 1		DP JUN 13 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	4 pcs	6/20/19		0.00	0.00	Packaging 2 - 1 - B4B		DP JUN 13 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		
							Packaging 2 - 29 - B4B		
							Packaging 2 - 30 - B4B		
							Packaging 2 - 31 - B4B		
							Packaging 2 - 32 - B4B		
							Packaging 2 - 33 - B4B		
							Packaging 2 - 34 - B4B		
							Packaging 2 - 35 - B4B		
							Packaging 2 - 36 - B4B		
120	QC 6	4 pcs	6/20/19		0.00	0.00	QC 6 - 9		DAS 61 9-89
							QC 6 - 68		
							QC 6 - 61		
							QC 6 - 40		
130	Packaging 3-1 - Stock - B4B	4 pcs	6/20/19		0.00	0.00	Packaging 3 - 1 - B4B		GA 144B
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
140	QC 21 - SA	4 pcs	6/20/19		0.00	0.00	QC 21 - SA - 21		DAS 21 9-89 JUN 14 2019
							QC 21 - SA - 70		

Part Op 100 - Issue P/O to METEC; P/O H6043427 - Manufacture RBW7105G00131-3G-53 as per DWG. -Certificate of Descriptions: Conformity is required
 110 - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW7105G00131-3G-53P	Rear Engine Mount Assembly	4 (1 ea)	100-Purchasing	5190159

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW7105G00131-3G-53P	4	0	0

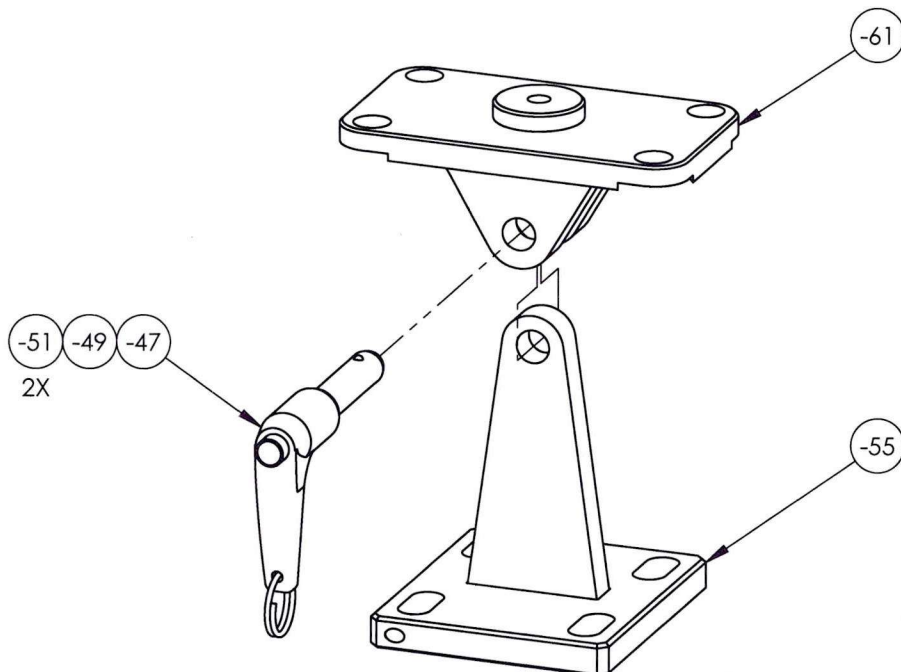
Part Specifications

Specifications could not be found.

Plex 5/9/19 2:57 PM dart.Lussier.Patrick

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED



SEE ATTACHED DEVIATION

(53)
REAR ENGINE MOUNT ASSEMBLY

DART AEROSPACE	
TITLE ENGINE TRANSPORT STAND	
DWG NO. RBW7105G00131-3G-53	REV 6
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW139
SCALE 1:2	DATE 2/24/2010 SHEET 28 OF 33



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043427



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043427

PO Date: 5/9/19

Due Date: 6/20/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	194896	RBW7105G00131-3G-37P			Front Engine Mount Assembly REV 6	Firmed -		6/20/19	2 Ea	0 Ea	2 Ea	\$632.62/Ea	\$1,265.24
						X2			JUN 13 2019				DP
2	194895	RBW7105G00131-3G-53P			Rear Engine Mount Assembly REV 6	Firmed -		6/20/19	4 Ea	0 Ea	4 Ea	\$822.36/Ea	\$3,289.44
						X4			JUN 13 2019				DP

Grand Total: \$4,554.68

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

[Signature]

Plex 6/13/19 11:04 AM dart.lussier.patrick

**METAL TECHNOLOGY INC.****www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956**

Packing List

Bill **Dart Aerospace Ltd.**
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship **Dart Aerospace Ltd.**
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 25410
Shipment Date: 11-Jun-2019
Ship Via: Pick up at METEC
Order Number: 3834
Order Date: 05/09/19

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB043427
Terms: Net 60 Days

Quantity								
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
1	2	2	0	0	EA	RBW7105G00131-3G-37P Front Engine Mount Assembly - price to be quoted	6	3834-01
2	4	4	0	0	EA	RBW7105G00131-3G-53P Rear Engine Mount Assembly - price to be quoted	6	3834-02

DAS
61
9-89

RECEIVED

JUN 13 2019

DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
2	RBW7105G00131-3G-37P	Front Engine Mount Assembly	6	HB043427
4	RBW7105G00131-3G-53P	Rear Engine Mount Assembly	6	HB043427

MATERIAL: supplied by METEC

DAS
61
9-89

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret

Vankleek Hill, June 11, 2019